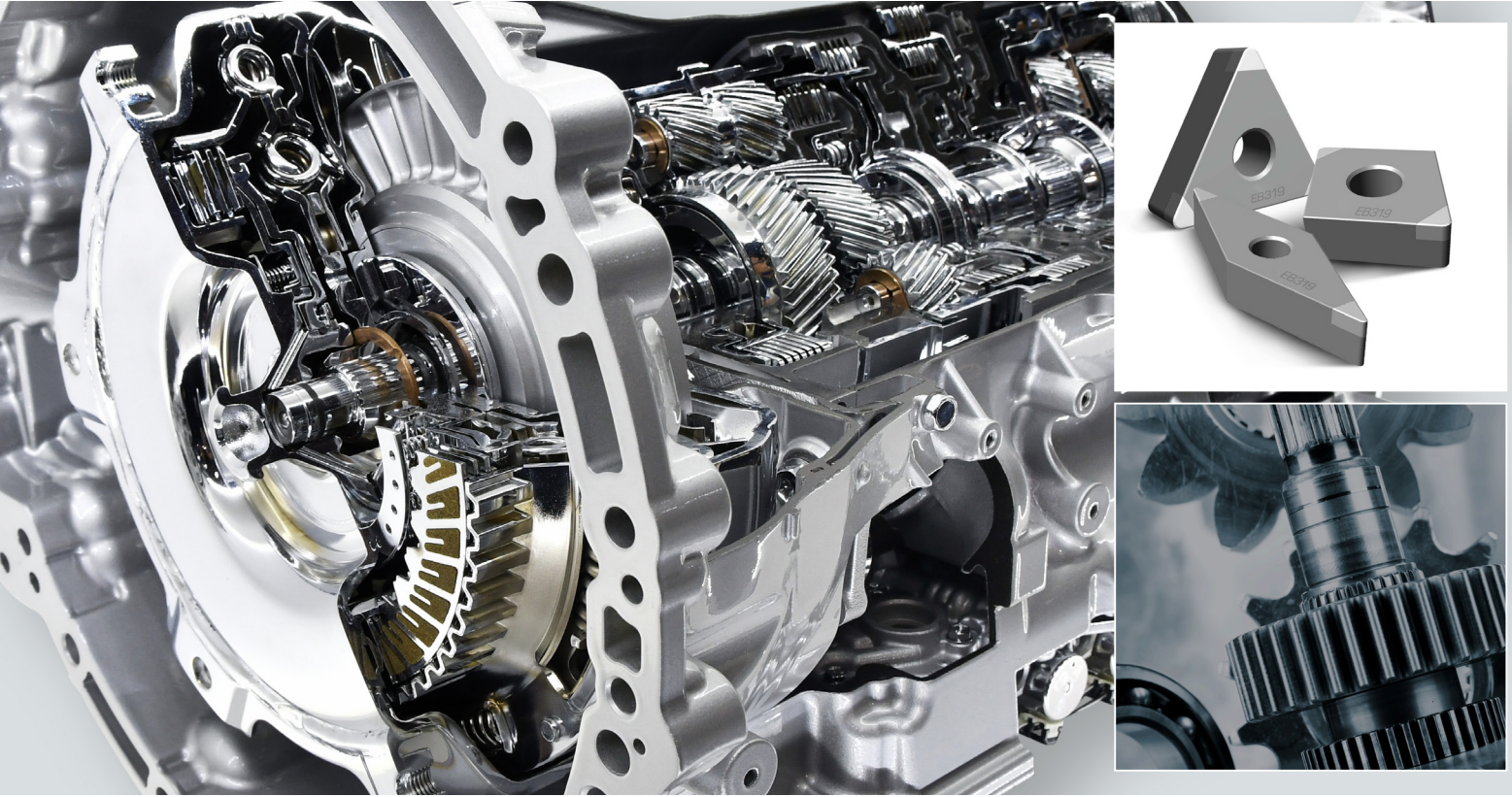
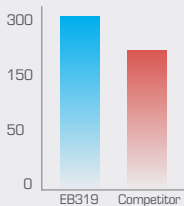


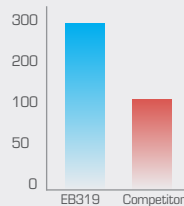
EB319 NEW COATED GRADE FOR HARDENED STEEL



EB319 is a low-content PCBN grade newly developed for continuous cutting of heat-treated steel. It delivers exceptional performance in high speed continuous cutting including shafts, clutches, and gears. It also maintains outstanding performances at **high feed and speed**.



Workpiece : SCR420H
Cutting speed : 220 m/min
Feed rate : 0.05~0.12 mm/rev
D.O.C (ap) : 0.05~0.09 mm
Coolant : yes
Continuous



Workpiece : SCM45C
Cutting speed : 200 m/min
Feed rate : 0.22 mm/rev
D.O.C (ap) : 0.10~0.15 mm
Coolant : yes
Continuous



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